



CNC Tooling & Design Services

At MAP we take great pride in our Design & Development center. For over a decade, we have provided our customers with high-end machined tooling designed to their specifications. From design to finished product satisfaction is guaranteed. Specializing in aluminum, steel and epoxy tooling, the following state-of-the-art solutions are offered.

CNC MACHINING CAPABILITIES

- (2) Two 126" x 65" VB-3 Vertical Machining Centers
- (1) One 122" x 77" Mighty Viper Machining Center
- (1) DMS 5-Axis Router 72" x 72"
- (1) One 65" x 35" Fadal Vertical Machining Center
- (2) Two 60" x 30" Fadal Vertical Machining Centers
- · Capable of mold tools up to 39,000 pounds

CAD DESIGN ASSISTANCE

- · Fully trained CAD operators utilizing P4 work stations
- CAD/CAM
 - Unigraphics NX4/NX5
 - Surfcam
 - Mechanical Desktop v6
 - Inventor v5
 - Mastercam v9

RECEIVABLE DATA FILES

- PRT (UG)
- STEP
- ProEngineer
- IGES
- CATIA
- Solidworks

ROBOTIC WATER JET CUTTING

- 5-axis programming available
- 3-axis programming available

*All tooling, parts & gages can be CMM certified via our in-house Stinger II portable arm with a 72 spherical reach.



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LIT-006 Rev 06-27-2017 ©2017 MAP

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